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**P**Title:
 JP9330707A2:
 ROLLER FOR CLOSELY CONTACTING LITHIUM FOIL

**MANUFACTURE** 

**P**Country: JP Japan

**VInventor:** TONOHARA KOUJI;

**PAssignee:** FUJI PHOTO FILM CO LTD

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Published / Filed: 1997-12-22 / 1996-06-10

Papplication JP1996000147330

Number:

**PIPC Code:** H01M 4/08; H01M 4/04;

Priority Number: 1996-06-10 JP1996000147330

**P**Abstract:

PROBLEM TO BE SOLVED: To impart a sufficient close contact strength to a lithium foil with a small pressure contacting force by knurling the outer circumferential surface of a resin-made roller for closely adhering the lithium foil to an electrode plate.

SOLUTION: This roller 10 has a metallic shaft core 14 having a knurling 12 on the outer circumferential surface and a cylindrical body 16 made of a resin such as super-high density polyethylene or polypropylene to which the shaft core 14 is press fitted. The outer circumferential surface of the cylindrical body 16 has a knurling 18, and a plurality of hole part 19 are also formed thereon according to requirement. The roller 10 is arranged on one surface 26a side of a lengthy electrode plate 26 continuously carried in an arrowed direction A in order to intermittently apply an active material to a hoop-like copper foil support body at fixed intervals and stick a lithium foil 28 which is a thin metal foil adhesive to metal to the surface of 26a at a prescribed pitch. A nip roller 40 is arranged on the other surface 26b of the electrode plate 26 in such a manner as to approach to and retreat from the surface 26b.

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Family: None

Info:

POther Abstract CHEMABS 128(07)077594R CAN128(07)077594R DERABS C98-

107103 DERC98-107103

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(11) Publication number:

09

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#### PATENT ABSTRACTS OF JAPAN

(21) Application number: **08147330** 

(51) Intl. Cl.: **H01M** 4/08 H01M 4/04

(22) Application date: 10.06.96

(30) Priority:

(43) Date of application publication:

22.12.97

(84) Designated contracting

states:

(71) Applicant: FUJI PHOTO FILM CO

(72) Inventor: TONOHARA KOUJI

(74) Representative:

### (54) ROLLER FOR CLOSELY CONTACTING LITHIUM FOIL AND ITS MANUFACTURE

(57) Abstract:

PROBLEM TO BE SOLVED: To impart a sufficient close contact strength to a lithium foil with a small pressure contacting force by knurling the outer circumferential surface of a resin-made roller for closely adhering the lithium foil to an electrode plate.

SOLUTION: This roller 10 has a metallic shaft core 14 having a knurling 12 on the outer circumferential surface and a cylindrical body 16 made of a resin such as super-high density polyethylene or polypropylene to which the shaft core 14 is press fitted. The outer circumferential surface of the cylindrical body 16 has a knurling 18, and a plurality of hole part 19 are also formed thereon according to requirement. The roller 10 is arranged on one surface 26a side of a lengthy

electrode plate 26 continuously carried in an arrowed direction A in order to intermittently apply an active material to a hoop-like copper foil support body at fixed intervals and stick a lithium foil 28 which is a thin metal foil adhesive to metal to the surface of 26a at a prescribed pitch. A nip roller 40 is arranged on the other surface 26b of the electrode plate 26 in such a manner as to approach to and retreat from the surface 26b.

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